







The leader in spools, reels and drums in upcycled polymer materials.

Axjo Greenology® Concept

A result of our long-term aspiration to be a sustainable global partner

At Axjo we have always worked actively to remain at the forefront in terms of innovation, efficiency, and sustainability. We know that the cable industry has a vital role to play in worldwide power supply networks, and that it is crucial in the transition to renewable energy. Our global responsibility to work from a sustainable perspective is increasing at every level. As one of the largest producers of packaging for the cable industry, we have invested considerable resources to customise solutions using only recycled materials. Our long-term work devoted to creating sustainable products has resulted in the emergence of the Axjo Greenology Concept.

The world needs to evolve, and we need to keep pace with changes as they arise. The Axjo Greenology Concept permeates every aspect of our business operations. For over 20 years we have been a leader in the development of sustainable recycled polymer compounds for our products. We are now moving to the next level and highlighting the progress we have made and the success that has stemmed from the Axjo Greenology Concept. We would like to mediate our vision for how we can help and train our customers and reinforce their sustainability work in both the short term and the long term. Based on our bywords, we are making comprehensive use of our know-how and expertise to reduce our carbon footprint even further. Ultimately, this comes down to the technology used in product development, including weight reduction, monomaterial design, and the adoption of 100% PCR (Post-Consumer Recycled material). We are also working to develop Closed Loop Recycling, which involves making use of the same material for the whole product. By doing so we are moving away from the linear production process. We also have a clear ambition in our manufacturing system to be completely CO₂ positive within a few years.

Raw materials: Environmental impact: Production method: Climate impact: Closed loop: Recycling potential:

Greenology Index – for a simpler, sustainable choice

Axjo Greenology Index is a tool that we use to help our customers choose a product that meets all their technical requirements. We make it even easier to ensure that sustainability is a consistent feature throughout the whole chain. We achieve this by offering an index for our products that includes a six-stage assessment scale with several underlying indicators that each product must satisfy. The sustainability assessment is based on a low to high index of 1–10.

- 1. Origin of the raw material
- 2. Environmental impact during compounding
- 3. Production method
- 4. Climate impact & energy consumption
- 5. Closed loop
- 6. Recycling potential

The Greenology Index is currently available for a number of products, and we will be developing it continuously to cover the whole product range of Axjo Group.

The way we work

Axjo is a global company. We operate in more than 58 countries with manufacturing facilities in Sweden, and the USA. We also have partners and logistic centers throughout Europe, China and the USA. As a customer, you can always rely on us to have the capacity to accompany you out into the world and into new growth markets. At the same time, we can provide local service, right where it is needed most.

Good service is vitally important to us. We promise to respond to service requests within 24 hours, guaranteeing that you always feel important.

sales@axjo.com

1945	1965	1998	2004	2005	2006	2009	2011
Axjo AB is founded by Axel Josefsson in Gislaved, Sweden.	Axjo develops the first reels for the local cable plant.	First patented reel is launched for the Scan- dinavian cable industry.	Reel portfolio exceeds 100 different types.	Axjo opens its first production plant in China.	Swedish pro- duction facility doubles in size.	Product portfolio reaches over 500 different types, from 70 mm to 1000 mm.	Axjo America is founded in North Carolina, USA.



Axjo Group	
reaches its annual	
production target	ŀ
of 10 million reels	5
and drums.	

Axjo Pacific establishes operations in the Chinese city of Suzhou.

Axjo America opens a new production plant with 50 lines.

The Axjo Group revitalises the brand with a new logo and a more cohesive group identity.

Axjo Plastic builds a new state-of-the-artproduction plant and HQ in Gislaved.

Axjo Group wins Jönköping country's climate award 2022!

 Axjo Group
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 Tetra Pak started
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 study to build a
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 new recycling
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 plant.
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Axjo Group is one of the main partners to a charity project called The Wast to Profit in Kenya.



What we believe in

By permitting efficiency, innovation and sustainability to govern the way we work, we give our customers the opportunity to utilise our exceptional knowledge and high-tech production methods. There is no need for customized product solutions to be more expensive. Instead, we have made it more simple to create unique adaptations. Our Greenology Concept gives our customers added value and support in a world where specially adapted and environmentally optimized solutions are standard.

Closed loop recycling

In principle this involves moving away from linear production and instead working in a cycle with the same products remaining in the system. By using the same material for the entire product, we can control the end result. Products are traceable and can be collected, recycled and returned to the market. With intelligent, app-based material handling processes, we can also minimise waste in production. Combined with carefully selected logistics solutions and a consistent attitude to sustainability, this approach allows us to make long-term strides towards minimising our environmental impact.



Innovation

With innovation as a common thread running through every aspect of our operations, we are able to offer solutions that provide benefits on all levels. We have over 800 individual products, optimized for all areas of use. A packaging solution developed by Axjo is designed to meet your needs both now and in the future. Using our own green compounds, we are able to adapt material to achieve the best possible result, not only from a technical point of view but also in terms of what is best to ensure a sustainable future. We have also developed a whole new series of logistics-enhancing products.



LOGISTICS-ENHANCING PRODUCTS



COMPOUNDS BY AXJO



WEATHER RESISTANCE



WEIGHT REDUCTION



CUSTOMISATION



GLOBAL OPERATIONS

Efficiency

We live in a world marked by a growing demand for efficiency, and time and materials management are key elements that need to be factored into the manufacturing process. Our challenge is to find smarter solutions that increase productivity. We have been able to develop products that have been specially adapted to achieve greater productivity and a more efficient logistics flow. This includes up to 60% lower weight and products that offer greater precision and performance. Global operations in over 50 countries have allowed us to build up extensive knowledge about the needs of our customers and provide them with products adapted specifically to their requirements. The flexibility we can offer generates added value for our customers without necessarily increasing costs.

Sustainability

What worked well yesterday will not necessarily be the best solution tomorrow. As a global operator, we realise the importance of assuming responsibility for the way we work. By using 100% recycled materials in our products and carefully monitoring our carbon footprint in our delivery chain, we can support our customers with products with exceptionally low environmental impact for a green future. We call this concept Greenology. This also includes engineering methods designed to find ways of removing scrap from customer sites and transforming it into a valuable resource that can be used in the end product.



CIRCULAR ECONOMY



LOGISTICS NETWORK

ayo Greenology®

The Greenology Concept consists of different components, one of the most important is assisting our customers in reducing their carbon footprint by selecting upcycled environmentally friendly materials. At Axjo, we exclusively collaborate with leading manufacturers and research institutes to devise methods for converting various fractions into recyclable, reusable, and more sustainable alternatives in material and production.

For us at Axjo Group, upcycling is the new recycling!



kg CO₂ eq/kg material

0,21-0,29

10

PRODUCED IN
100%
RECYCLABLE MATERIALS

CO₂ SAVING COMPARED WITH VIRGIN MATERIALS



0,65

0,53

G1 100% recycled PIR (post industrial recycling)
G2 100% recycled PCR (post consumer recycling)

G3 G2+natural fibres G4 Plant-Based Bio PCR

Taking plastic recycling to a new level

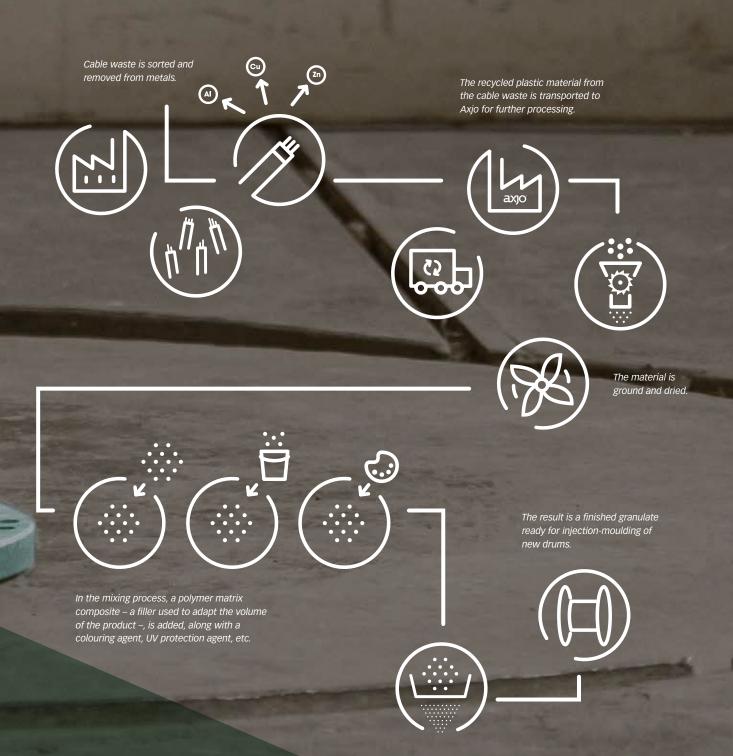
The Greenology Concept is made up of many different parts. One of the most important is helping our customers reduce their carbon footprint. A key initiative has been to work with leading manufacturers and research institutes to develop a method for utilising waste from power cable production using XLPE.

XLPE is PE (polyethylene) which is cross-linked with an additive to improve its properties. This results in scrap that is very difficult to use in a recycling stream. Together with NKT, Borealis, and Swerea IVF, Axjo has managed to succeed throughout the entire value chain. Effective recycling at NKT's recycling plant, together with use of a sophisticated method in Axjo's mixing and compounding process in Gislaved, have proved successful. Products are now being developed with a significant PEX content as an impact modifier. These innovative products have been on the market for over a year, and both cable manufacturers and end-users have been very satisfied with the outcome.

The reuse of 1,000 kg of XLPE provides a saving of 2,000 kg of CO,, helping our customers become more sustainable and more profitable as the waste does not need to be sent to landfill or incinerated.

That's what we call Greenology!

How does the process work?



In the compounding process, the materials are ground together and any contaminants, moisture or residue in the recycled material are removed.



Axjo[®] OptiPac

OptiPac is the new cable drum that, with its innovative design, creates significant advantages in terms of cost, transportation, and environmental impact. Thanks to its divisible construction consisting of four part, two flanges and two conical barrels, the OptiPac is easy to assemble and transportation-optimized, reducing the need for eight trucks to just one load.





OptiPac, 1200 mm

"OptiPac is our new logistic optimized drum for microducts"

Spools, reels and drums

In a constant state of development

Spirited, innovative production development has become a characteristic feature of Axjo over the years. With our pioneering combination of plastic reels and drums with different sizes and features, we protect and pack products effectively to meet each specific need. Below you can see our range of different spools, reels and drums.



BUILDING CABLES Building Cables Control Cables LV Cables Special Cables

LAN Cables Coaxial Cables

> FIBER-OPTIC CABLES Distribution Cables Duct FTTH Cables Fiber

INDUSTRIAL CABLES Automotive Cables Machinery Cables Ship Cables Heating Cables WIRE Wire

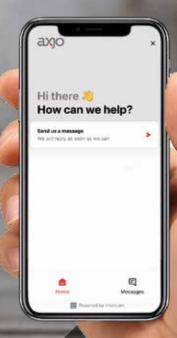
> Welding Wires Hoses

FILAMENTS 3D-printer filaments



NEW!

Drums $\approx Ø 600-1190 \text{ mm}$



You can reach us using our chat function on our website! Simply click on the icon in the right-hand corner and a member of our staff will help you directly. You can also use our configurator on axjo.com to see which product best suits your needs.

www.axjo.com

Axjo[®] Wire Reels

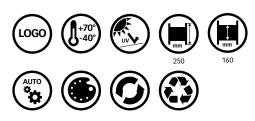
Axjo Wire reels is a product area where high precision counts. All reels are designed to ensure a very precise product for heavy weights and we can still meet customer demands regarding green sustainable materials. All products are suitable for automatic winders.

All products are available in 100% recycled materials, both from PCR (Post Consumer Recycled) and industrial scrap. Your sales contact will support you to select the right material in terms of properties, colour, and resistance.

The number of sizes is constantly increasing and the range mainly follows the DIN standard. The smooth surfaces and exact dimensions allow more rapid, high precision winding. The wire reel range is available from 90 mm to 460 mm.

K 250

Our new K250 reel is made of upcycled materials and is reusable multiply times. It's a product with high focus on innovation and sustainability, where customers need for winding materials such as bare wires, EDM WIRE, enamelled copper wire, alloy wires, stranded wires and extruded cables are in focus.

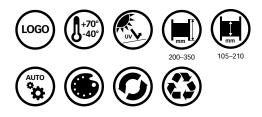




K 250

SD 300K

The SD 300K is mainly used for welding wires and is a single-use product. Customers can choose from HIPS, ABS or PC materials in different colours. As a green company, we expressly promote the post-consumer HIPS that produces a green footprint and a very price-competitive product.





SD 300K

SH 460

Wire reels cover a wide range of products for all kinds of wires, profiles, and tubes. The products are made of HIPS, ABS, PA or PC.





SH 460

Unwinding hood

Our transparent hood with a feed hole is used in automatic payoff systems. It can be produced in PC or ABS depending on the application.





Unwinding hood

Axjo[®] Reels

We have the widest range of reels for the cable industry on the market. At present there are more than 500 different types. The reels satisfy the same requirements as wood fiber-based material in terms of load capacity. Our reels are also available in more precise dimensions, facilitating both production and installation.

Our reels are manufactured according to K, UNE and DIN standards but can also be specially adapted to different customers and markets. Apart from being considerably lighter than the older wooden reels, plastic reels are also more weather-resistant. They do not absorb moisture and they are designed to be self-draining, retaining their low weight whatever the conditions. Heavy, wet, mouldy materials that risk disintegrating are becoming a thing of the past. The UV-resistant plastic can tolerate extreme temperatures – from as low as -40°C up to as high as +70°C. The low weight also facilitates rapid, ergonomic handling during production, transport, installation, and winding. The products are arranged into five categories: Light, Micro, Seamless, Nano and FlatPac. Each version is designed for different areas of use and to satisfy specific customer requirements.

Micro, 400 mm

Light + Micro

Our Light version reels are designed for heavier loads. They can be customized with a large series of cut-outs for various automatic machines and fiber-optic solutions. The flange can be a standard Light flange or the new Micro solution that can carry up to 20% higher loads. In combination with an efficient production method they are very cost-efficient. Both versions can be used in return systems such as Drumster.





Light, 400 mm

Seamless + Nano

By using these reels, you don't need to worry about the sensitive cable getting damaged or the weight of the product becoming an issue. These reels are made with a high degree of precision, considerable flexibility, high impact resistance, and are 50% lighter in weight. The Seamless and Nano-versions is made in one shot and is a perfect choice for fiber cable, as well as being usable in a pay-off Airbox dispenser.





Seamless, 390 mm

Heavy Duty Pro

The HD PRO range of reels is designed for customers who desire reels that are developed with high focus on efficiency and durability. The products are available in multiple widths and can be configured with RFID tags, label plates, customers logos and other customer specific requests. The range is also recommended for multi-usage.





Heavy Duty Pro, 395 mm

FlatPac

This transport efficient reel is for customers who require a completely smooth core that can become completely flat. Known as FlatPac, it will initially only be available with a 590 mm flange diameter. This product is particularly suitable for customers who work with refill systems in the field. This could, for example, be a reel that requires a dispenser for it to be rolled off. The ideal product for customers who are looking to be completely green and bring the packaging back in from the field. We anticipate that this product group will include 10 different sizes in the next few years.





FlatPac, 590 mm

Axjo[®] Drums

Our cable drums are manufactured from polymer materials that satisfy and exceed the demands made on equivalent products made of plywood and wood. We also work unconditionally. We know that the standard varies depending on the market and that each company needs its own unique solution. Our drums have huge potential in a whole range of different product applications, including building wires, communication wires, fibre-optic cables, and microduct.

Cable drums are manufactured according to K, DIN and UNE standard but can also be specially adapted for different customers and markets. Our unique compound, consisting of 100% recycled material, offers a longer lifespan and makes it resistant to weather and other external influences. A plastic cable drum is also considerably easier to handle than older wooden drums. The smooth surface and exact dimensions allow more rapid, high precision winding. Our cable drums have an extremely flexible design and are available in dimensions ranging from 600 mm to 1190 mm. As one of the original driving forces behind Drumster, we can also offer a process that allows drums to be returned in conjunction with new purchases.

Fiber + Standard

The Fiber version of the Axjo drums is available from 800 mm to 1190 mm and can be fitted with a larger barrel diameter to reduce impact on the cable. Its distinctive smooth slot ensures the cable is well protected against damage during handling. It has also been prepared to handle up to 1 m of cable inside the barrel, which is used for final testing.





Fiber, 800 mm

Heavy Duty

Heavy Duty (HD) drums are a series of products designed specifically for closed-loop return systems. The products are manufactured using our own in-house methods, incorporating a thick wall but still ensuring the same low weight. The product can easily be adapted to different cut-outs, widths, and colour requirements.

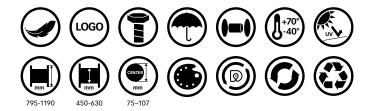




Heavy Duty, 710 mm

Heavy Duty Pro

Heavy Duty Pro is the latest in a line of innovative products where we maximise the strength of our plastic compounds. The product range has enhanced properties and is the perfect choice for heavy cables or products in demanding closed-loop systems. All sizes are pallet and logistics optimized.



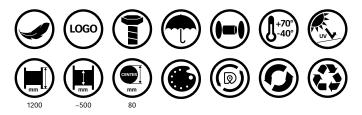


Heavy Duty Pro, 1190 mm

OptiPac, 1200 mm

OptiPac

OptiPac is the new cable drum that, with its innovative design, creates significant advantages in terms of cost, transport, and the environment. Thanks to its divisible construction consisting of four parts, two flanges and two barrels, transportation is optimized so that a standard EU trailer can be packed with 532 complete drums.



Special solutions

Customized solutions as our standard

Innovative products are a philosophy. With over 800 individual products we offer external packaging and other applications to protect and pack products effectively. Our product solutions have been optimized for all areas. From more sensitive cables, through to wire, hoses, textiles and chains. Below you can see our special solutions with a variety of smart features.







FiberPac



CableCap





BUILDING CABLES Building Cables Control Cables LV Cables Special Cables

COPPER TELECOM CABLES LAN Cables Coaxial Cables

> FIBRE OPTIC CABLES Distribution Cables Fiber FTTH Cables

INDUSTRIAL CABLES Automotive Cables Machinery Cables Ship Cables Heating Cables

> WIRE Wire Welding Wires Hoses

FILAMENTS 3D-printer filaments







The REELEX Box

Payout Tubes

All REELEX packages require a payout tube. The purpose of the payout tube is to ensure that each twist in the coil is resolved inside the package prior to existing the coil so as to result in smooth, twist-free payout. Payout tubes also serve to prevent the coil from rotating inside the package. If a payout tube is not used, some loops of the coil would exit the package resulting in twists and possible tangles.

Payout Tube and Package Types

While each payout tube type does not need to use a cardboard box package, each package type is typically named after the tube used, as each payout tube type defines the box construction (top or side-loaded) and how the tube attaches to the package. As a result, the package type is usually referred to based on what payout tube is used.







Processing drums

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Axjo[®] Processing drums

Axjo's processing drums are characterised by their high quality and precision. The products are manufactured in High Performance ABS, selected together with leading ABS manufacturers.

Our processing drums are manufactured in accordance with DIN 46395 or according to specific customer requirements. The most common material for the drums is 100% virgin ABS, but recycled alternatives are also available. The core of the drum can be plastic or metal and they are available in different colours. The material is also UV-protected for maximum life span without becoming brittle over time. We have also added the possibility of labelling the drums with RFID chip or bar codes for our customers' internal systems. To make the product extra robust, the centre hole can be reinforced with a CNC-machined metal insert. The threaded rods are made of high quality treated steel and with a unique lock nut to ensure the highest quality. These carefully selected materials result in a well-balanced product for high-speed applications.





Axjo[®] ConePac

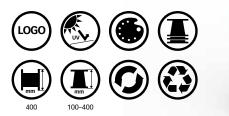
ConePac is the ideal solution if what you require is durable, cost-effective packaging for winding thin cables. The cone shape allows it to be stacked compactly on a pallet, optimising transport and storage.



Our ConePac cable drum is fully compatible with modern production flows and offers a very high degree of precision during winding. The stackable ConePac also provides the optimal transport solution as it takes up the minimum of space. ConePac has a UV-resistant surface and is available in any colour to suit the needs of the customer. It is also fully compatible with existing machines on the market. The product is available in four different versions and can also be produced as a disposable reel for even more efficient handling.

Art. No.	Flange diameter	Traverse height	Winding volume (dm ³)
2403	400	400	30,3
2404	400	250	17,6
2405	400	150	10,0
2406	400	100	4,5

All sizes are available as a multi-way or one-way version.



Axjo[®] Reel in a box

Our successful Reel in a box packaging now has a completely new form. Still with the same smart function and design but now manufactured entirely in ecofriendly monomaterial. The result is an even more durable product but at no extra cost.



Customized product for specific needs.

With our highly developed Reel in a box concept, products are packed onto a smart plastic reel with protective external packaging complete with your exclusive profile. You avoid the need to invest in development or tools and a straight, clean cable is assured in all situations. We have now launched an even more robust version of Reel in a box with outer packaging made entirely of hard plastic.

There are lots of different packaging solutions on the market, almost all of them containing more than one material. With our new Reel in a box, there is just one material, the green Axjo compound. It offers a whole range of benefits. The new Reel in a box is more resistant to knocks and is totally water resistant. It is even equipped with an integrated handle that blends perfectly into the simple yet attractive design.





Reusable solutions. With its flexible plastic boxes, Axjo can produce a more durable design for reuse. The reel is the same – you simply choose the way it is handled – single-use or multi-use.

Art. No.	D1	D2	D4	L1	L2	Vol. (dm ³)
2280	280	120	75	181	176	8,84
2280	280	180	75	181	176	6,36
2301	318	152	70	294	264	16,17
2355	355	171	75	337	305	23,17
2378	378	160	156	170	161	14,82

Axjo[®] Airbox

With Airbox, we have brought our successful Reel in a box to a whole new level. The smart design and the flexibility offered in terms of reel size makes this drum particularly suitable for sensitive cables.

Airbox is sold as a complete solution, including the machinery, mechanical installation, automation, and drum. The product provides a complete packaging solution designed specifically for cables that are particularly sensitive. It is intended to replace previous solutions from competitors that left the cable entirely unprotected when winding. The reel inside Airbox can be supplied in the desired size anywhere between Ø 280–390 mm. This means that the drum can be easily adapted to best suit the cable and provide safe, quick winding. Installation can be carried out in any direction and guarantees a completely problem-free result. The drum is designed to fit service vehicles for installation in the field. The production method is also different. This has led to an extremely flexible product that provides the customer with one of the most cost-effective packaging alternatives on the market, manufactured using our 100% recycled compound.



Art. No.	D1	D2	D4	L1	L2	Vol. (dm ³)
2280	280	120	75	181	176	8,84
2280	280	180	75	181	176	6,36
2301	318	152	70/75/83	294	264	16,17
2355	355	171	38,5/75	337	305	23,17
2378	378	160	156	170	161	14,82
2390	390	200	56/75/80	360	320	28,16

Can easily be customized to meet customer demands.



Airbox is the obvious choice for home-installation where there are strict quality and flexibility requirements.

Axjo[®] FiberPac

Fiber can be packed safely and cost effectively using our completely new FiberPac. This innovative reel has foam to protect the sensitive fiber, creating a very compact surface structure. The foam is entirely free of joints and provides excellent cushioning.



Production of our new FiberPac spool takes place using our own patented method. FiberPac offers a very high degree of precision during winding and a completely ecofriendly foam gives it a very compact surface structure. These features allow the fiber to

be packed safely and without worrying about whether the cable is being damaged. The foam is injected onto the ABS reel, creating a mechanical interaction between the plastic materials in the flanges. Everything is designed to minimize the risk of cut fibers. The foam is also extremely resistant to scraping and the reel can be reused several times. FiberPac is available in 25 or 50 km or according to customer specifications.





Art. No.	D1	D2	D4	L1	L2	Vol. (dm ³)
2264	264,5	170	25,5	170	149,5	4,82
2235	235	152	25,5	108,5	95,5	2,41

Axjo[®] BlowPac

All cables and wires are different. With BlowPac, we are adding a new way of protecting your sensitive products. BlowPac is also stackable, saving on space in the logistics chain.

Thanks to the well-designed bucket and lid, the product is easy to automise for wire and fiber cable applications. To make it even more attractive, it is available in customized colours and a range of materials depending on the application and area of use. The lid has an innovative design that offers a packaging solution that protects against the elements and can be stored outside. The product is available in two heights, 150 and 250 mm. Available with a locking ring for products that require support.





Axjo[®] CableCap

CableCap is the quickest way to ensure that exposed cable ends are protected against the elements and other external influences. With no tools required, the cap is fitted to the end of the cable and then secured with the aid of a rubber sleeve – it's that simple!

Axjo Cable Caps offer huge advantages, ensuring exposed cable ends are protected safely against the elements and other external influences. There are three categories of products. The Axjo Cable Cap is our state-of-the-art product where you have the same protection as with heat shrink caps, but they can be removed and fitted multiple times without any glue or residues left on the cables. The method is also a much quicker solution than heat shrink caps and is totally safe for the operator. The Cable Cap Nano version is used for bulk products or cutting stations where you require short-term protection. The Cable Cap Heat Shrink is a common method for securing the cable and provides permanent, reliable protection. All caps are available in a wide range of diameters.



Cable Cap, 7 sizes, 6-60 mm

CABLE CAP

The original Cable Cap is a state-of-the-art product that offers the same protection as heat shrink. The caps can easily be removed and fitted multiple times without leaving any residue on the cable. Using this method, no heat or glue is required, making the working procedure for the operator much safer and quicker.



Cable Cap Nano, 9 sizes, 8,6-70 mm

CABLE CAP NANO

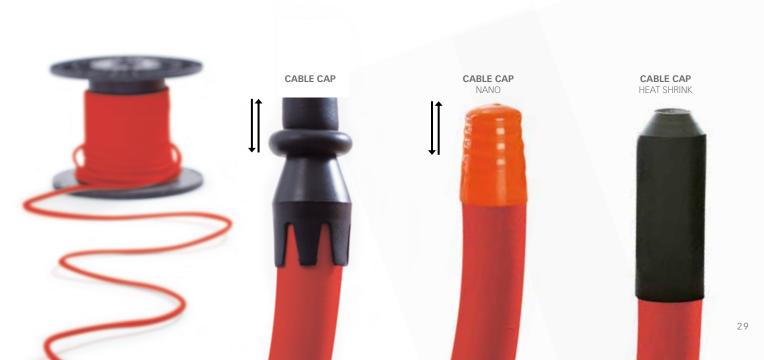
A cost-efficient bulk cap in our in-house developed material for maximum friction with the cable. Each size can handle several cable diameters. Our standard colour is orange.



Cable Cap Heat Shrink, 9,5-152 mm

CABLE CAP HEAT SHRINK

Heat Shrink is a common product, but Axjo has put a great deal of effort into the material to produce homogenous shrinkage and a glue that reacts at lower temperatures. The product offers 100% sealed protection.



Axjo[®] SpinOff

SpinOff Carriage is a smart solution for long, pre-wired cable. The user-friendly functions makes it incredibly easy to maneuver and ensures unwinding runs smoothly, even with very long lengths.

The shape of the drum means no extra wheels are needed and the drum can be easily switched to different sizes and models. The adjustable handle makes the SpinOff very convenient and easy to adjust to fit all uses. SpinOff Carriage is foldable, making transportation considerably easier.





Axjo[®] Filament spools

Based on our successful eco-friendly spools, we have made a spool specially adapted for a whole new market. The spools for 3D filaments are available in different sizes and are stackable to fully utilize available storage space. The neat size and light weight makes them easy to handle.

Axjo offers you a wide range of spools for 3D filaments, with a unique, "green" flange design, that are made of high-end quality materials and are customisable and recyclable. Your idea is our mission – there is no limit on what we can create. It starts with the standard black colour and plain design of the flange but the colour and design are optional, and so are the surface and transparency of the material. Maybe you want your brand name and design printed, elevated, stylishly embossed, or simply as neat cut-outs. Filament spools are available in a range of loading capacities, 255 g–5000 g.







Payout Tube and Package Types

While each payout tube type does not need to use a cardboard box package, each package type is typically named after the tube used, as each payout tube type defines the box construction (top or side-loaded) and how the tube attaches to the package. As a result, the package type is usually referred to based on what payout tube is used.



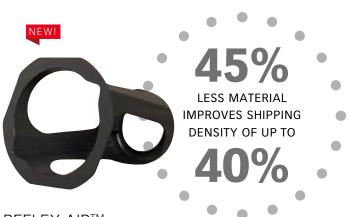
EcoCore™

EcoCore™ is an environmentally-friendly guide tube alternative which utilizes a cardboard paper "core" as the payout tube, and affixes it to the package via a plastic locking ring ("Nano"). 100% recyclable and significantly reducing the volume of plastic in the package, the Nano locking ring allows the manufacturer to sourceany cardboard core length with an ID of 2.0 inches. EcoCore is suggested for product diameters under 5 mm² (0.20in) and requires a side-load package design. Made from recycled PP.



REELEX I™

REELEX I is designed for smaller, flexible cables and has been in use for over 30 years in packaging security alarm cables, smaller data cables and single conductor building wires. Suitable for side-load box designs, REELEX I tubes are available in 76 mm-152 mm (3-inch to 6-inch) lengths and include a snap-on ring which secures the tube to the package. Suggested from product diameters under 4 mm² (0.15in). Made from recycled PP.



REELEX AIRTM

An evolution of the ubiquitous REELEX II tube, REELEX AIR® builds upon the superb payout performance of REELEX II and combines it with a 30% reduction in package size, 45% less material usage and 40% increase in shipping density. REELEX AIR features a rounded entry for even smoother payout, significantly less plastic usage and allows coils to compress for an improvement in shipping density of up to 40%. REELEX AIR is suitable for use on automated REELEX equipment or top-load manually-packed boxes. Made from recycled PP.



REELEX 1.5™

REELEX 1.5 is sized between REELEX I and REELEX II and is an ideal solution for mid-sized low-voltage cables. Providing an entry opening diameter of 1.5 inches and a length of 5 inches, REELEX 1.5 is suitable for side-load box designs and includes a snap-on ring which securely fastens the guide tube to the package. Suggested for product diameters under 5 mm² (0.20in). Made from recycled PP.

REELEX II™

REELEX II is one of the most popular "last mile" package designs for twisted-pair data cables. Utilizing a top-load package design featuring multi-layer handles and robust construction, the MP60 guide tube can be easily assembled and removed for rapid package breakdown. The conical shape allows tubes to nest, saving space and maximizing shipping density. MP60 is suitable for use on automated REELEX equipment and is typically used for products between 0.15 and 0.40 inches OD. Made from recycled PP.

Product design philosophy

A packaging solution from Axjo is developed here and now – designed to work today and in the future. There is no denying that a great deal has happened since the heyday of the wooden drum in the 1950s. Nowadays, logistics requirements are totally different when it comes to loading, unloading and storage. Time and material have become hard currency at the workplace and installations are more and more complex.



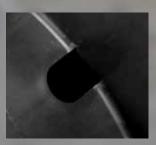
 Axjo has a number of patented assembly methods. Our most famous are Light, Micro and Nano.



2. All our reels and drums can be supplied with engravings or ID-numbers.



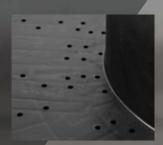
3. All drums can be supplied with three different sizes of starting hole All have a smooth design to reduce impact on the cable.



l. Cut-out for automatic winding nachines, such as Windak and Aüller. It is available on all Axio ree



5. Two-way starting hole. The operator does not need to turn the drum in the machine. The operator can start from both sides.



6. Drums over 500 mm have built-in drainage holes. This helps keep your cable dry.



be close to the flange.



8. To help our customers promote their brand, Axjo makes printed drum plates.



9. Axjo has the best delivery drum solution on the market for fiber producers. This is the fiber cut-out on a 700 drum. The fiber versions are available from 700-1190 mm.



10. To reduce the risk of a stoppage in the winding equipment, our HD drums are made with a draft in the centre hole. This draft also increases the life span of the drum.



11. The fiber cover is the best way to lock and protect the fiber end. For testing, simply unlock the cover and pull the cable end.



12. If you use manual winders, you can have holes to lock the cable end quickly and efficiently

Technical information

Small Reels 90-260 mm

Art. No.	D1	D2	D4	L1	12	Material	Winding volume (dm ³)	Load capacity	Weight (kg)	Q/Pallet	Q/Package	RFID	Draining holes	Lagging option	Autohole (V/U)	Colours	RIB compatible	Cut-out	Engravings	Recyclable	Label plate
2090	90	30	11	41	38	PS	0,21	N/A	0,028	2500	N/A	-	-	-	٠	-	-	-	-	•	-
2090	90	48,5	16	36,4	31,7	PS	0,14	N/A	0,036	2400	800	-	-	-	-	-	-	-	-	•	-
2090	90	24	18,5	82	77	PS	0,45	N/A	0,040	4000	500	-	-	-	-	-	-	-	-	•	-
2100	100	55	17	45	40	PS	0,22	N/A	0,053	5000	250	-	-	1	-	-	-	-	-	٠	-
2130	130	60	56	60	56	PS	0,58	N/A	0,053	2376	396	-	-	-	٠	-	-	-	-	•	-
2130	130	30	26	80	76	PP	0,95	N/A	0,087	2016	336	-	-	-	-	-	-	-	-	•	-
2145	145	60	56	90	85	PP	1,16	N/A	0,115	924	924	-	-	1	-	-	-	-	-	•	-
2150	150	65	60	76	70	PS	1,00	2	0,090	2600	2600	-	-	-	-	-	-	-	-	•	-
2150	150	65	60	166	160	PS	2,30	3	0,135	1200	1200	-	-	-	-	-	-	-	-	•	-
2160	160	60	56	55	50	PS	0,86	N/A	0,095	2176	272	-	-	-	•	-	-	-	-	•	-
2160	160	104	100	85	80	PS	0,93	N/A	0,09	1080	135	-	-	-	٠	-	-	-	-	•	-
2160	160	60	56	90	85	PS	1,46	N/A	0,117	1224	204	-	-	-	٠	-	-	-	-	•	-
2165	165	54	20	125	115	PP	2,18	N/A	0,13	480	480	-	-	-	٠	-	-	-	-	•	-
2165	165	54	51,3	215	203	PP	3,87	N/A	0,23	300	300	-	-	-	٠	-	-	-	-	•	-
2196	196	108	104	88	84	ABS/PS	1,76	N/A	0,132	420	420	-	-	-	٠	-	-	-	-	•	-
2200	200	61	56	90	85	PS/PP	2,42	N/A	0,195	720	120	-	-	-	٠	-	-	-	-	•	-
2200	200	104	100	105	100	PS	2,29	N/A	0,18	630	210	-	-	-	٠	-	-	-	-	•	-
2215	215	104	100	85	80	PS	2,2	N/A	0,215	396	396	-	-	-	٠	-	-	-	-	•	-
2215	215	104	100	105	100	PS/HDPE	2,78	N/A	0,22	330	330	-	-	-	٠	-	-	-	-	•	-
2215	215	104	100	170	165	PS/HDPE	4,56	N/A	0,24	198	198	-	-	-	٠	-	-	-	-	•	-
2230	230	61	56	90	84	ABS/PP	3,24	N/A	0,265	576	96	-	-	-	٠	-	-	-	-	٠	-
2250	250	61	56	98	91	PS/PP	4,2	N/A	0,27	600	200	-	-	-	٠	-	-	-	-	٠	-
2260	260	145	140	73	66	PS	2,41	N/A	0,51	510	170	-	-	-	٠	-	-	-	-	٠	-
2260	260	100	96	194	185	PP	8,36	N/A	0,33	240	120	-	-	-	٠	-	-	-	-	٠	-
2260	260	145	141	194	185	PP	6,76	N/A	0,36	240	120	-	-	-	٠	-	-	-	-	•	-

Reels 450–595 mm

Art. No.	D1	D2	D4	L1	12	Material	Winding volume (dm ³)	Load capacity	Weight (kg)	Q/Pallet	RFID	Draining holes	Nailing	Autohole (V/U)	Colours	RIB compatible	Cut-out	Label options	Recyclable	Label plate
2451	450	250	16	330	290	PP	31,87	100	3,51	42	٠	-	-	•	٠	-	-	-	٠	•
2481	480	202	8*	380	340	PP	50,60	200	3,0	54	•	-	-	•	٠	-	-	-	•	•
2481	480	202	8*	440	400	PP	59,53	200	3,4	45	•	-	-	•	•	-	-	-	•	•
2501	500	150	4*	444	404	PP	72,15	100	3,1	30	٠	-	-	•	٠	-	-	•	٠	•
2550	550	205	75	394	354	PS	72,38	N/A	6,0	30	٠	-	-	•	٠	-	-	-	٠	-
2595	595	350	80	500	430	PP	78,15	650	7,46	16	٠	•	-	-	٠	-	-	-	٠	•
2595	595	250	80	500	430	PP	98,40	650	7,15	16	٠	•	-	-	٠	-	-	-	•	•
6590/6825	595	250	83	373	313	PP/ABS	71,63	N/A	2,18	78/156	٠	-	-	•	-	-	-	•	•	-

D4 (mm): 4*= 56, 75, 83.

Wire

Art. No.	D1	D2	D4	L1	12	Denomination	Material	Winding volume (dm ³)	Weight (kg)	Q/Pallet	RFID	Filaments	Lagging option	Colours	Engravings	Recyclable
2075	75	40	16	120	100	B1	PS/ABS	0,32	0,092	2400	-	-	-	-	-	٠
2080	80	50	16	80	64	K80/P80	PS	0,20	0,055	3600	-	-	-	-	-	•
2090	90	40	16	120	100	B2	PS/ABS	0,11	0,11	1920	-	-	-	-	-	٠
2120	120	50	16	120	100	B4	PS/ABS	0,93	0,17	936	-	-	-	-	-	•
2125	125	80	16	125	100	K125/E125	PS/ABS	0,72	0,2	616	-	-	-	-	-	٠
2140	140	90	52	44	38	255g AX140	PC/PS/ABS	0,34	0,138	1380	-	•	-	•	•	•
2155	155	73	18,5	62	56	C4	PS	0,82	0,14	1020	-	-	-	-	-	٠
2160	160	90	52	44	38	390g AX160	PC/PS/ABS	0,52	0,148	1242	-	•	-	•	•	•
2201	200	105	52	53	47	SD 200K	PC/PS/ABS	1,07	0,297	700	-	•	-	•	•	•
2250	250	160	16	200	160	K250	PA/PS/ABS	4,63	1,050	75	-	-	-	-	-	٠
2295	295	184	50	102	92		PS	3,84	0,60	120	-	•	-	-	-	•
2300	300	210	51,5	103	91	SD 300K	PS/ABS/PC	3,28	0,6	120	-	•	-	-	-	•
2350	350	180	52	101	90	AX 350	PC/PS/ABS	6,37	0,78	120	-	•	-	-	-	٠
2355	355	180	36	167	142	AX 355	PS/ABS	10,44	1,03	72	-	•	-	-	-	٠
2460	460	319	305	105	91	SH 460	PS/ABS	7,85	1,85	60	-	-	-	-	-	٠

Reels 280-435 mm

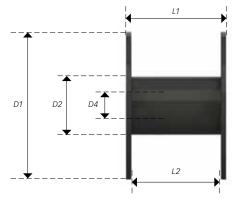
Art. No.	D1	D2	D4	L1	12	Material	Winding volume (dm ³)	Load capacity	Weight (kg)	Q/Pallet	RFID	Draining holes	Lagging option	Autohole (V/U)	Colours	RIB compatible	Cut-out	Engravings	Recyclable	Label plate
2280	280	110	1*	165	145	PP	7,55	50	0,68	280	-	-	-	•	-	•	-	-	٠	•
2280	280	110	1*	200	180	PP	9,37	50	0,71	220	-	-	-	•	-	•	-	-	٠	•
2281	280	110	1*	250	230	PP	11,97	50	0,77	180	-	-	-	•	-	•	-	-	٠	٠
2281	280	110	1*	300	280	PP	14,57	50	0,81	140	-	-	-	•	-	•	-	-	٠	•
2280	280	120	75	181	176	PP	8,84	30	0,61	180	-	-	-	٠	-	•	-	-	٠	-
2280	280	180	75	181	176	PP	6,36	30	0,69	180	-	-	-	•	-	•	-	-	•	-
2280	282	120	75	183	172	PP	8,79	N/A	0,53	90	-	-	-	-	-	-	-	-	•	-
2280	282	180	75	180	171	PP	6,33	N/A	0,63	90	-	-	-	-	-	-	-	-	٠	-
2280	284	121	75	184	172	ABS	8,91	N/A	0,53	90	-	-	-	-	-	-	-	-	•	-
2282	282	180	75	184	174	PP	6,44	N/A		90	-	-	-	-	-	-	-	-	•	-
2282	280	160	75	170	160	PP	6,63	N/A	0,8	90	-	-	-	-	-	-	-	-	•	-
2282	280	120	75	181	176	PP	8,84	N/A	0,8	90	-	-	-	-	-	-	-	-	•	-
2300	300	210	52	100	92	ABS	3,31	N/A	0,445	180	-	-	-	-	-	-	-	-	•	-
2301	318	148	2*	294	264	PP	16,17	80	1,2	120	-		-	•	•	•	-	-	•	•
2355	355	171	3*	337	305	PP	23,17	80	1,7	84	-	-	-	•	•	•	-	-	•	•
2365	365	130	80	320	310	PP	28,31	40	1,1	84			-	-	-	-	-	-	•	•
2375	375	200	196	71	65	PP	5,13	40	0,51	120	-	-	-	•	-	-	-	-	•	-
2378	378	160	156	170	161	PP	14,82	40	0,99	72	-	-	-	•	-	•	-	-	•	-
2390	390	125	4*	445	415	PP	44,46	80	2,12	60	-	-	-	•	-	-	-	-	•	-
2390	390	200	75	360	320	PP	28,16	80	2,13	72	-	-	-	•	-	•	•	-	•	-
2395	395	180	60	185	145	PP	14,07	80	1,48	132	-	-	-	•	-	•	•	-	٠	-
2395	395	180	60	280	240	PP	23,29	80	1,65	84	-	-	-	•	-	•	•	-	٠	-
2401	400	175	36	146	106	PP	10,77	80	1,66	84	-	-	-	•	-	-	-	-	٠	•
2402	400	150	75	256	220	PP	23,75	80	1,7	108	٠	-	-	٠	-	-	-	-	•	•
2402	400	150	5*	346	310	PP	33,46	80	1,9	84	•	-	-	•	-	-	-	-	•	•
2402	400	150	5*	455	415	PP	44,79	80	2,1	60	-	-	-	•	-	-	-	-	•	•
2402	400	150	5*	505	465	PP	50,19	80	2,3	48	-	-	-	•	-	-	-	-	•	•
2400	400	175	75	330	300	PS/ABS	29,96	80	2,0	84	-	-	-	-	-	-	-	-	٠	•
2401	400	175	6*	210	170	PP	17,27	80	1,7	132	-	-	-	•	-	-	-	-	•	•
2401	400	175	17*	275	235	PP	23,87	80	1,9	96	-	-	-	•	-	-	-	-	٠	٠
2402	400	175	4*	337	301	PP	30,57	80	2,0	84	-	-	-	•	-	-	-	-	•	•
2401	400	175	4*	340	300	PP	30,47	80	2,0	84	-	-	-	•	•	-	-	-	•	•
2401	400	202	7*	380	340	PP	31,81	200	2,3	60	-	-	-	•	-	-	-	-	•	•
2401	400	202	7*	440	400	PP	37,43	200	2,4	60	-	-		•	-	-	-	-	٠	•
2435	435	125	4*	445	415	PP	56,55	80	2,4	60	-	-	-	•	-	-	-	-	•	•
2435	435	125	56	485	445	PP	60,64	80	2,6	60	-	-	-	•	-	-	-	-	٠	•
		319	8*	330	290	PP	19,91	80				_								

D4 (mm): 1*= 33, 56, 75, 100. 2*= 70, 75, 83. 3*= 32, 38,5, 75. 4*= 56, 75, 83. 5*= 33, 75, 80. 6*= 36, 75, 100. 7*= 75, 82. 8*= 75, 83. 16*= 36, 56, 60, 75, 80. 17*= 36, 75, 80, 100.

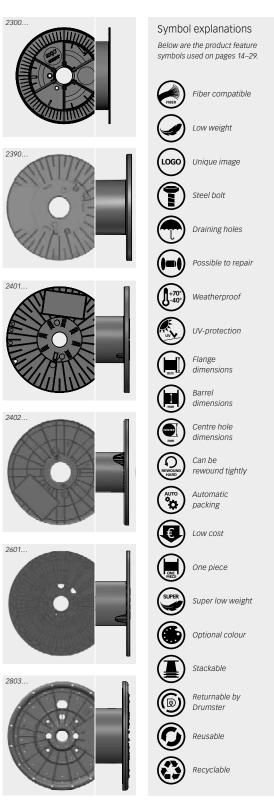
Filaments

Art. No.	D1	D2	D4	۲۱	12	Denomination	Material	Winding volume (dm ³)	Weight (kg)	Q/Pallet	RFID	Filaments	Lagging option	Colours	Engravings	Recyclable
2140	140	90	52	44	38	255g AX140	55g AX140 PC/PS/ABS		0,138	1380	-	•	-	•	•	•
2160	160	90	52	44	38	390g AX160	PC/PS/ABS	0,52	0,148	1242	-	٠	-	•	•	•
2201	200	105	52	41	35	500g	PC/PS/ABS	0,80	0,175	910	-	٠	-	•	٠	•
2201	200	105	52	53	47	750g	PC/PS/ABS/PP	1,07	0,207	700	-	•	-	•	•	•
2201	200	105	52	67	59	1000g HD	PC/PS/ABS/PP	1,35	0,238	560	-	•	-	•	•	•
2201	200	105	52	76	70	1000g	PC/PS/ABS/PP	2,25	0,238	490	-	•	-	•	•	•
2295	295	184	50	102	92		PS	3,84	0,60	120						
2300	300	210	51,5	103	91	SD 300K	PS/ABS	3,28	0,6	120	-	•	-	-	-	•
2350	350	180	52	101	90	AX 350	PC/PS/ABS	6,37	0,78	120	-	•	-	-	-	•
2355	355	180	36	167	142	AX 355	PS/ABS	10,44	1,03	192	-	•	-	•	•	•

Art. No.	D1	D2	D4	L1	12	Denomination	Material	Winding volume (dm ³)	Load capacity	Weight (kg)	Q/Pallet	Q/Package	RFID	Draining holes	Lagging option	Cut-out	Cut-out (V/U)	Colours	RIB compatible	Fiber cut-out	Engravings	Recyclable	Label plate
2601	600	250	4*	340	300		PP	70,06	130	4,2	42	105	•	-	-	-	•	•	-	-	•	•	•
2601	600	250	4*	440	400		PP	93,42	130	5	30	75	•	-	-	-	•	•	-	-	•	•	•
2601	600	250	83	352	300		PP	70,06	130	4,6	18	36	•	-	-	-	•	•	-	-	•	•	•
2601	600	200	83	547	495		PP	124,34					•	-	-	-	•	•	-	-	•	•	•
2602	600	250	4*	470	400	S6	PP	93,42	300	7,2	30	75	•	•	•	-	•	•	-	-	•	•	•
2603	600	250	9*	470	400	K6/HD	PP	93,42	300	<i>.</i> 7,5	30	75	•	•	•	-	•	•			•	•	•
2633	630	250	18*	475	400	Process	ABS	105	N/A	N/A	N/A		•	-		•	-	-	-	-	-	-	-
2633	630	315	.o 18*	375	315	Process	ABS	73,61	N/A	N/A	N/A	_				•					-		
2702	700	325	8*	580	500	\$7	PP	150,87	350	11	-	48	•	•	•	14*	•	•	-	•	•	•	•
2702	700	355	0 9*	602	500	HD	PP	142.86	400	9.7	-	40 64	•	•	•	14*	-	•		-	•	•	•
2710	710	355	9*	502	400	HD	PP	118,72	400	9,7	-	48	•	•	•	50	-	•	-	-	•	•	•
	800	_	7 9*				PP	196		13	-		•	•	•	30 15*	-	•	-	•	•	•	•
2800		375	_	580	500	S8			400		-	36	•	•	•	_	-	•	-	•	•	•	
2800	800	400	9*	480	400	DIN800	PP	150,72	400	13	-	45	•	•	•	15*	-	•	-	•	•	•	•
2803	800	400	10*	502	400	HD	PP	150,72	450	16	-	45	٠	٠	٠	50	-	•	-	-	•	•	
2800	800	400	9*	530	450		PP	169,56	400	13	-	36	٠	٠	•	15*	-	•	-	٠	٠	•	•
2803	800	400	10*	552	450	HD	PP	169,56	450	16	-	36	٠	٠	٠	50	-	٠	-	-	٠	•	•
2800	800	400	9*	600	520	UNE800	PP	195,94	400	13	-	36	٠	٠	٠	15*	-	٠	-	٠	٠	٠	•
2803	800	400	10*	602	500	HD	PP	188,4	450	16	-	36	٠	٠	٠	15*	-	٠	-	-	٠	٠	•
2803	795	450	10*	528	400	HD PRO	PP	134,87	650	15	-	27	٠	٠	•		-	•	-	٠	٠	٠	•
2803	795	450	10*	750	622	HD PRO	PP	209,72	650	15	-	27	٠	٠	٠		-	٠	-	٠	٠	٠	•
2800	800	500	9*	480	400		PP	122,46	400	13	-	45	•	•	•	15*	-	•	-	•	٠	•	•
2800	800	500	9*	530	450		PP	137,77	400	13	-	36	•	•	•	15*	-	•	-	•	•	•	•
2800	800	500	9*	540	460		PP	140,83	400	13	-	36	•	•	•	15*	-	•	-	٠	•	•	•
2800	800	500	9*	580	500		PP	153,08	400	13	-	36	•	•	•	15*	-	•	-	•	٠	•	•
3100	1000	500	11*	520	400		PP	235,5	900	28	-	24	•	•	•	15*	-	•	-	•	•	•	•
3100	1000	500	11*	580	460		PP	270,83	900	28	-	24	•	•	•	15*	-	•	-	•	•	•	•
3100	1000	500	11*	600	480		PP	282,6	900	28	-	24				15*	-		-	•	•	•	•
3100	1000	500	 11*	620	500		PP	294,28	900	28	-	24			•	 15*				•	•		
3100	1000	500	11*	680	560	DIN1000	PP	329,7	900	28	-	18	•	•	•	15*		•		•	•	•	•
3103	1000	500	 11*	680	560	DIN1000/	PP	329,7	900	28	-	18	•	•	•	15*		•			•	•	•
						HD						_		_			-		-				
3100	1000	500	11*	720	600	S10	PP	353,25	900	28	-	18	٠	٠	٠	15*	-	•	-	•	٠	•	•
3103	1000	500	12*	740	600	K10/HD	PP	353,25	900	28	-	18	٠	٠	٠	15*	-	٠	-	•	٠	•	•
3100	1000	500	11*	730	610	UNE1000	PP	359,14	900	28	-	18	٠	٠	٠	15*	-	•	-	٠	٠	٠	•
3100	1000	500	11*	780	660		PP	288,58	900	28	-	18	٠	٠	٠	15*	-	٠	-	•	٠	٠	•
3103	1000	500	12*	620	480	HD PRO	PP	282,6	1100	30	-	18	٠	٠	٠	15*	-	٠	-	٠	٠	٠	•
3103	1000	500	12*	700	560	HD PRO	PP	329,7	1100	31	-	18	٠	٠	٠	15*	-	٠	-	٠	٠	٠	•
3103	1000	500	12*	740	600	HD PRO	PP	353,25	1100	32	-	18	•	•	•	15*	-	•	-	٠	٠	٠	•
3103	1000	500	12*	800	660	HD PRO	PP	388,58	1100	32	-	18	٠	٠	•	15*	-	•	-	٠	•	٠	•
3103	1000	500	12*	980	840	HD PRO	PP	494,55	1100	32	-	18	•	•	•	15*	-	•	-	•	•	•	•
3120	1200	500	80	446	400	OptiPac	PP	373,66															
3120	1190	500	12*	634	480	HD PRO	PP	439,39	1500	45	-	12	•	•	•	15*	-	•	-	•	•	•	•
3120	1190	500	12*	714	560	HD PRO	PP	512,62	1500	45	-	12	•	•	•	15*	-	•	-	٠	٠	•	•
3120	1190	500	12*	754	600	HD PRO	PP	549,23	1500	45	-	12	•	•	•	15*	-	•	-	•	•	•	•
3120	1190	500	12*	814	660	HD PRO	PP	604,16	1500	45	-	12	•	•	•	15*	-	•	-	•	•	•	•
3120	1190	500	12*	994	840	HD PRO	PP	768,93	1500	47	-	12	•	•		15*	-	•	-	•	•	•	•
3120	1190	630	. <u>~</u> 12*	774	620	HD PRO	PP	496,04	1500	47	-	12	•	•	•	 15*	-	•	-	•	•	•	•
3120	1190	630	12*	800	646	HD PRO	PP	516,85	1500	47		12	•			15*		•		•	•	•	
3120	1190	630	12* 12*	854	700	HD PRO	PP	560,05	1500	47		12	•	•		15 15*	-	•		•	•	•	•
3120	1190	630	12*	852	700	HD PRO	PP	560,05	1500	47	-	12	-	-	_	15* 15*					-	•	
											-		•	•			-	•	-	•	•	•	•
3120	1190	630	12*	1004	850	K12/HD PRO	PP	680,06	1500	49	-	12	•	•	•	15*	-	•	-	-	•	•	•



*The reel above is for dimension reference purposes only.



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